

Date: Tuesday, 11/27/2007 7:49:07 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	205 SKIDTUBE "I" BEAM
Job Number	35995	Part Number	D2596
Estimate Number	10346	Drawing Number	D2596 REV D
P.O. Number	N/A	Project Number	N/A
This Issue	11/27/2007	S.O. No.	N/A
Prsht Rev.	NC	Type	LANDING GEAR
First Issue	N/A	Drawing Revision	D
Previous Run	35660	Material	N/A
Written By		Due Date	12/6/2007
Checked & Approved By		Qty:	10
Comment	Um: Each Est: D 99.92.02 Changed QA to QC, Added Step 6 and Cost D M Est Rev:E 07-07-09 Incorporated DEO 9183 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D25003100	Ext'n - 'I' Beam Web 4"  
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Extrusion "I" Beam Web 4" Pick; Qty Part Number Description Batch 1 D2500-3-100 Extrusion <i>B-3122-3 (7PCS) B 33940 (3PCS)</i>		
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1  
Comment: LANDING GEAR RESOURCE 1 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.630" diameter as per Dwg D2596 4- Deburr <i>- AWM 07-12-17 (10) &gt; 7-12-19</i>		
3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1  
Comment: HAND FINISHING RESOURCE #1 Acid Etch and Alodine per QSI 005 4.1 <i>SL 7-12-19</i>		
4.0	QC5	INSPECT WORK TO CURRENT STEP  
Comment: INSPECT WORK TO CURRENT STEP <i>BE 7-12-19 (10)</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/12/19  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: 205 SKIDTUBE "I" BEAM

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Part Number: D2596

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LG

*SL 7-12-19*

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(16)

Comment: FINAL INSPECTION/W/O RELEASE

*11/27/19*

Job Completion



*u 8/12/19*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng./ Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



